

MISSISSIPPI PROCESS CAPABILITIES

Coil Coating Line:

INCOMING COIL LIMITS:	
Max Coil Weight	50,000 lbs
Min Coil Length	2800
Max Coil OD	72"
Max Strip Width	62"
Min Strip Width	28"
Max Strip Thickness	.060"
Min Strip Thickness	.010
Min Coil ID Sizes	20"

FINISHED COIL LIMITS:	
Max Coil Weight	40,000 lbs
Min Coil Length	2800'
Max Coil OD	68"
Coil ID Size	20, 24"

* May vary based upon order substrate thickness

Slitter Line:

INCOMING COIL LIMITS:	
Max Coil Weight	50,000 lbs
Max Strip Width	60"
Min Strip Width	10"
Max Strip Thickness	.060"
Min Strip Thickness	.009
Max OD Size	68"
Required Coil I.D. Size:	20,24"

FINISHED COIL LIMITS:	
Max Coil Weight	40,000 lbs
Max Coil OD Size	68"
Coil ID Size	20"
Max Slit Width	60"
Min Slit Width	1.5"
Slit Width Tolerance	.010"
Min Trim Required	.5"
No. of Slitting Cuts	18

* May vary based upon order substrate thickness

Embossing Line:

INCOMING COIL LIMITS:	
Max Coil Weight	50,000 lbs
Max Strip Width	60"
Min Strip Width	10"
Max Strip Thickness	.060
Min Strip Thickness	.009"
Max OD Size	68"
Required Coil I.D. Size:	20,24"

FINISHED COIL LIMITS:	
Max Coil Weight	40,000 lbs
Max Coil OD Size	68"
Coil ID Size	20"
Stucco Pattern	Non-directional Stucco Pattern

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9123 Center Avenue
Rancho Cucamonga, CA 91730-5312
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1150 Marietta Industrial Drive NE
Marietta, GA 30062
TOLL: 800-669-0624 • FAX: 770-427-9475

Metal Coaters Mississippi

951 Priscock Road
Jackson, MS 39272
TOLL: 800-858-1203 • FAX: 601-371-7951

Metal Coaters Ohio

2400 Yankee Road,
Middletown, OH 45044
TOLL: 877-669-3602