### Coil Coating Line:

**INCOMING COIL LIMITS:**
- Max Coil Weight: 30,000 lbs
- Max Strip Width: 57"
- Min Strip Width: 20"
- Max Strip Thickness: 0.060" (Steel), 0.050" (Alum)
- Min Strip Thickness: 0.010" (Steel), 0.019" (Alum)
- Min. Coil ID Sizes: 20"-24"
- Max. Coil OD Size: 72"
- Min Coil ID Sizes: 2,000 lineal feet*

* May vary based upon order substrate thickness

**FINISHED COIL LIMITS:**
- Max Coil Weight: 30,000 lbs
- Min Coil Length: 2,000 LF
- Max Coil OD: 60"
- Coil ID Size: 20"

### Slitter Line:

**INCOMING COIL LIMITS:**
- Max Coil Weight: 45,000 lbs
- Min. Coil Length: 2,000 lineal feet*
- Max Strip Width: 60"
- Min Strip Width: 5"
- Max Strip Thickness: 0.060" (Steel), 0.050" (Alum)
- Min Strip Thickness: 0.010" (Steel), 0.019" (Alum)
- Max OD Size: 72"
- Required Coil I.D. Size: 20"-24"

* May vary based upon order substrate thickness

**FINISHED COIL LIMITS:**
- Max Coil Weight: 45,000 lbs
- Max Coil OD Size: 72"
- Coil ID Size: 16", 20", 24"
- Max Slit Width: 60"
- Min Slit Width: 2.0"
- Slit Width Tolerance: +/- 0.005"
- Min Trim Required: 1/4"
- No. of Slitting Cuts: 16-21 max.

### Stucco Embossing Line:

**INCOMING COIL LIMITS:**
- Max Coil Weight: 30,000 lbs
- Min. Coil Length: 2,000 lineal feet*
- Max Strip Width: 60"
- Min Strip Width: 20"
- Max Strip Thickness: 0.042" (Steel), 0.050" (Alum)
- Min Strip Thickness: 0.013" (Steel), 0.015" (Alum)
- Max OD Size: 72"
- Required Coil I.D. Size: 20"-24"

**FINISHED COIL LIMITS:**
- Max Coil Weight: 30,000 lbs
- Min. Coil Length: 1,000 lineal ft*
- Max. Coil O.D: 72"
- Coil I.D. Size: 20, 24"
- Stucco Pattern: Non-Directional
- Stucco Depth: (up to .0359") Inquire
- Stucco Depth: (.0360 - .0429") Inquire

* May vary based upon order substrate thickness
** Stucco depth based upon order strip width.