

FIRST CLASS CAPABILITIES

From Metal Coaters



METAL COATERS®

In the Metal Coaters' process, a highly efficient Alkaline Cleaner is used to remove mill oils and surface contaminants from the substrate surface. Pretreatments and/or Conversion Coatings are applied to the substrate surface after cleaning and prior to painting to improve the surface reactivity of the metal substrate and to promote both paint adhesion and corrosion resistance.

Metal Coaters offers both RoHS compliant (Chrome Free) and traditional (Chromated) Pretreatments that are applied by either an immersion (Dip/Squeegee) process, or by a roll application (Dried-in-place) process to meet specific customer requirements.

	GEORGIA	MISSISSIPPI	CALIFORNIA	OHIO
PAINT LINE				
Maximum Coil Weight Input	30,000 lbs	50,000 lbs	24,000 lbs	60,000 lbs
Maximum Coil Weight Output	30,000 lbs	40,000 lbs	20,000 lbs	60,000 lbs
EQUIPMENT CAPABILITIES				
Maximum Coil Outside Diameter	72 inch	72 inch	60 inch	86 inch
Minimum Coil Outside Diameter	36 inch	36 inch	36 inch	36 inch
Maximum Coil Inside Diameter	24 inch	20 inch	24 inch	24 inch
Minimum Coil Inside Diameter	20 inch	20 inch	16 inch	20 inch
Maximum Steel Gauge	0.060 inch	0.060 inch	0.060 inch	0.060 inch
Maximum Aluminum Gauge	0.050 inch	N/A	0.080 inch	0.060 inch
Minimum Steel Gauge	0.010 inch	0.009 inch	0.0085 inch	0.010 inch
Minimum Aluminum Gauge	0.019	N/A	0.019	0.019
Maximum Coil Width	57 inch	62 inch	54 inch	60 inch
Minimum Coil Width	20 inch	28 inch	24 inch	28 inch

Footnote: Pretreatment, Slitting and Embossing capabilities vary by location. Please contact your Account Manager for details.

Metal Coaters also offers Slitting and Embossing services. Embossing patterns include Stucco and Seville.

WHERE MORE THAN **COLOR** MATTERS

Coated in the USA, Serving you Nationwide, please visit us at www.metalcoaters.com



Metal Coaters California

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Metal Coaters Georgia

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Marietta, GA 30062
TOLL: 800-669-0624 • FAX: 770-427-9475

Metal Coaters Mississippi

951 Priscock Road
Jackson, MS 39272
TOLL: 800-858-1203 • FAX: 601-371-7951

Metal Coaters Ohio

2400 Yankee Road
Middletown, OH 45044
TOLL: 877-669-3602

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