

CALIFORNIA PROCESS CAPABILITIES

Coil Coating Line:

INCOMING COIL LIMITS:	
Max. Coil Weight:	Substrate Width, up to 35.999" - 20,000 lbs Substrate Width, from 36.0" - 39.999" - 24,000 lbs Substrate Width 40.0" & greater - 27,500 lbs
Max. Strip Width:	(up to 0.0399") - 52.0 inches (0.040" & greater) - 54.0 inches
Min. Strip Width:	24.0 inches
Max. Strip Thickness:	0.060" (Steel), 0.080" (Alum)
Min. Strip Thickness:	0.0085" (Steel), 0.019" (Alum)
Min. Coil I.D. Sizes:	16", 20", 24"
Min. Coil Length:	2,000 lineal feet*

FINISHED COIL LIMITS:	
Max. Coil Weight:	20,000 pounds
Min. Coil Length:	2,000 lineal feet*
Max. Coil O.D.:	60.0 inches
Coil I.D. Size:	20.0 inches

* May vary based upon order substrate thickness

Slitter Line:

INCOMING COIL LIMITS:	
Max. Coil Weight:	20,000 pounds
Min. Coil Length:	2,000 lineal feet*
Max. Strip Width:	54.0 inches
Min. Strip Width:	18.0 inches
Max. Strip Thickness:	0.060" (Steel), 0.080" (Alum)
Min. Strip Thickness:	0.0085" (Steel), 0.019" (Alum)
Max. Coil O. D. Size:	60.0 inches
Required Coil I.D. Size:	20.0 inches

FINISHED COIL LIMITS:	
Max. Coil Weight:	20,000 pounds
Max. Coil O.D.:	50.0 inches
Coil I.D. Size:	20.0 inches
Max. Slit Width:	53 5/8 inches
Min. Slit Width:	1/2 inches
Slit Width Tolerance:	+/- .005 inches
Min. Trim Required:	3/8 inches
No. of Slitting Cuts:	32 max.
Slit Coil Auto Stack:	17.0 inches max.
Slit Coil Auto Band:	3,500 pounds max.

* May vary based upon order substrate thickness

Embossing Line:

INCOMING COIL LIMITS:	
Max. Coil Weight:	20,000 pounds
Min. Coil Length:	2,000 lineal feet*
Max. Strip Width: (up to .0359") (.0360 -.0429")	48.0 inches 36.0 inches
Min. Strip Width:	24.0 inches
Max. Strip Thickness:	0.0429" (Steel), 0.060" (Alum)
Min. Strip Thickness:	0.0085" (Steel), 0.019" (Alum)
Max. Coil O. D. Size:	60.0 inches
Required Coil I.D. Size:	20.0 inches

FINISHED COIL LIMITS:	
Max. Coil Weight:	20,000 pounds
Min. Coil Length:	1,000 lineal ft**
Max. Coil O.D.:	60.0 inches
Coil I.D. Size:	20.0 inches
Stucco Pattern:	Directional
Stucco Depth: (up to .0359")	10 mils max**
Stucco Depth: (.0360-.0429")	8 mils max**
* May vary based upon order substrate thickness ** Stucco depth based upon order strip width	

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