

OHIO PROCESS CAPABILITIES

Coil Coating Line:

INCOMING COIL LIMITS:

Max Coil Weight	60,000 lbs
Min Coil Length	3,000 LF
Max Coil OD	86"
Max Strip Width	60"
Min Strip Width	28"
Max Strip Thickness	0.060 "
Min Strip Thickness	0.010"
Min Coil ID Sizes	20"

FINISHED COIL LIMITS:

Max Coil Weight	60,000 lbs
Min Coil Length	3,000 LF
Max Coil OD	86"
Coil ID Size	20, 24"

* May vary based upon order substrate thickness

Embossing Line:

INCOMING COIL LIMITS:

Max Coil Weight	30,000 lbs
Max Strip Width	48"
Min Strip Width	15"
Max Strip Thickness	0.060"
Min Strip Thickness	0.010"
Max OD Size	65"
Required Coil ID	20"
Required Coil I.D. Size:	20.0 inches

FINISHED COIL LIMITS:

Max Coil Weight	30,000 lbs
Max Coil OD Size	65"
Coil ID Size	20"
Stucco Pattern	Non-Directional

WHERE MORE THAN **COLOR** MATTERS

Coated in the USA, Serving you Nationwide, please visit us at www.metalcoaters.com



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