

GEORGIA PROCESS CAPABILITIES

Coil Coating Line:

INCOMING COIL LIMITS:	
Max Coil Weight	30,000 lbs
Max Strip Width	57"
Min Strip Width	20"
Max Strip Thickness	0.060" (Steel), 0.050" (Alum)
Min Strip Thickness	0.010" (Steel), 0.019" (Alum)
Min. Coil ID Sizes	20"-24"
Max. Coil OD Size	72"
Min Coil ID Sizes	2,000 lineal feet*

FINISHED COIL LIMITS:	
Max Coil Weight	30,000 lbs
Min Coil Length	2,000 LF
Max Coil OD	60"
Coil ID Size	20"

* May vary based upon order substrate thickness

Slitter Line:

INCOMING COIL LIMITS:	
Max Coil Weight	45,000 lbs
Min. Coil Length:	2,000 lineal feet*
Max Strip Width	60"
Min Strip Width	5"
Max Strip Thickness	0.060" (Steel), 0.050" (Alum)
Min Strip Thickness	0.010" (Steel), 0.019" (Alum)
Max OD Size	72"
Required Coil I.D. Size:	20"-24"

FINISHED COIL LIMITS:	
Max Coil Weight	45,000 lbs
Max Coil OD Size	72"
Coil ID Size	16", 20", 24"
Max Slit Width	60"
Min Slit Width	2.0"
Slit Width Tolerance	+/- 0.005"
Min Trim Required	1/4"
No. of Slitting Cuts	16-21 max.

* May vary based upon order substrate thickness

Stucco Embossing Line:

INCOMING COIL LIMITS:	
Max Coil Weight	30,000 lbs
Min. Coil Length	2,000 lineal feet*
Max Strip Width	60"
Min Strip Width	20"
Max Strip Thickness	0.042" (Steel), 0.050" (Alum)
Min Strip Thickness	0.013" (Steel), 0.015" (Alum)
Max OD Size	72"
Required Coil I.D. Size:	20"-24"

FINISHED COIL LIMITS:	
Max Coil Weight	30,000 lbs
Min. Coil Length:	1,000 lineal ft**
Max. Coil O.D.:	72"
Coil I.D. Size:	20, 24"
Stucco Pattern:	Non-Directional
Stucco Depth: (up to .0359")	Inquire
Stucco Depth: (.0360-.0429")	Inquire

Seville Pattern 101 Inquire on Depth
 * May vary based upon order substrate thickness
 ** Stucco depth based upon order strip width.

WHERE MORE THAN **COLOR** MATTERS

Coated in the USA, Serving you Nationwide, please visit us at www.metalcoaters.com



Metal Coaters California

9123 Center Avenue
 Rancho Cucamonga, CA 91730
 TOLL: 800-841-4565 • FAX: 909-989-7077

Metal Coaters Georgia

1150 Marietta Industrial Drive NE
 Marietta, GA 30062
 TOLL: 800-669-0624 • FAX: 770-427-9475

Metal Coaters Mississippi

951 Priscock Road
 Jackson, MS 39272
 TOLL: 800-858-1203 • FAX: 601-371-7951

Metal Coaters Ohio

2400 Yankee Road
 Middletown, OH 45044
 TOLL: 877-669-3602